GROUP OF COMPANIES

Rope and Assemblies Division Capabilites Guide

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ABOUT US

With 12 locations across 3 countries and a dedicated team of over 750 employees, Central Wire Group of Companies has been setting the standard in specialty alloy manufacturing for over 60 years. Specializing in high-quality wire, wire rope, cable assemblies, and more, CWI confidently serves a range of industries, including mission-critical sectors. Our commitment to quality, innovation, and eco-friendly practices drives us to invest in our people and expand into new markets, continually striving for operational excellence and making a significant impact on the industries we serve.









TRUSTED PARTNERS

























GENERAL DYNAMIC







MILITARY & INDUSTRIAL SPECIFICATIONS

MIL-DTL-83420	MIL-DTL-5688	DMS 1989	BS24917
MIL-DTL-87161	MIL-W-12567	DMS 2220	CM3862
MIL-DTL-18375	MIL-W-18242	BMS7-265	GL505H
MIL-DTL-87218	MIL-W-21632	ASTM A1023	PS60043
MIL-DTL-83140	DMS 2187	ASTM A475	ISO 2020
MIL-DTL-781	DMS 2192	ASTM A313	BS 2W 12:1989
MIL-DTL-8878	DMS 2453	P100	RR-W-410
MIL-DTL-5765	DMS 2454	P101	CMMP007
MII -DTI -6117	DMS 2114	BAMS 511-001	

MILITARY SPECIFICATION WIRE ROPE TERMINALS

Fork ends (MS21252C, NAS1435-K, MS20667) Ball ends (MS20663, MS20664, BA3) Eye ends (MS20668, MS21254C, MS21255C, EY1X, NAS1435-E)

Wire Rope Clips

Oval Sleeves (MS51844)

Thimbles

NAS STANDARD HARDWARE

Ball end fitting (NAS494) Strap fork (NAS1435-K) Strap eye (NAS1435-E) Stop sleeve AN100 thimble Marine eye end Studs (MS21259, MS21260, AN666)

Stop Sleeves

Turnbuckles (MS21251, MS21256)

Cable bushings Clevis pins

Cotter pins

Locking stud (MS21260 | AN669 | NAS650)

NAS SERIES BUSHINGS:

NAS75 Series (Steel Bushings)

NAS77 Series (Alloy Steel Cadium Plating)

NAS77A

NAS76 Series (Aluminum Broze Bushings)

Boeing Standard Bushings

NAS72 NAS537

NAS538



WIRE ROPE, CABLE & STRAND

WIRE ROPE

Stainless & Nickle

302/304, 305, 316, 2205, Monel, Inconel, & More IWRC, Fiber Core, Strand Core

Carbon Steel

Galvanized or Bright
IPS, EIPS, EEIPS

IWRC, Fiber Core, Strand Core

Non-Ferrous

Phos Bronze, Tin Coated Phos Bronze, & More IWRC, Fiber Core, Strand Core

PLASTIC COATINGS

Mil Spec Mil DTL 83420

DOMESTIC AIRCRAFT CABLE

Mil Spec Non-Rotating Mil DTL 83140

Nylon

Food Grade Nylon

Vinyl

Polyethylene

Galvanized

Galvanized

Seizing Strand Lock Wire MS20995

Stainless

Stainless

Polypropylene

TPC-ET

CABLE & SPECIALTY CABLE

Medical Strand Medical Cable

Elasticore ® – Extrusion Core Wire

Exerflex Pro ® - Fitness Cable

Reflexlite ® - Retroreflective coating

Kobra Koil ® - Coiled Cable bare or Coated

PROCESSES & CERTIFICATIONS

PROCESSES

Turning Drilling

Tapping

Thread rolling

Broaching

Milling

Lathing Grinding

Power coating

CERTIFICATIONS

AS 9100 USA QPD

NAS Part Standards ISO 9001:2015

AS9100 Rev D

ISO 13485: 2016

MATERIAL PROCESSING CAPABILITIES:

ASTM-E-1417

Heat treat

Plating

Passivation per ASTM A967 Standard

Tolerancing to ± 0.0001"

Measurement Resolution of .000001

Florescent Penetrant Inspection

MECHANICAL & CABLE ASSEMBLIES

AIRCRAFT CONTROL & MILITARY ASSEMBLIES

C-130 B-H Certified Parts Under License Lock-Clad Cable Assemblies AOG Emergency Orders 1x7 Nylon Coated STainless Steel Cable Type 302/304

COMMERCIAL CABLE ASSEMBLIES MEDICAL CABLE ASSEMBLIES

MECHANICAL CABLE ASSEMBLIES

Eye-Eye Galvanized Lanyard
Eye-Eye Stainless Lanyard
Loop-Loop Stainless Lanyard
Loop-Eye Galvanized Lanyard
Loop-Eye Stainless Lanyard
Loop-Loop Galvanized Lanyard
Loop-Loop Stainless Lanyard
Loop-Loop-Tab Galvanized Lanyard
Loop-Loop-Tab Stainlesss Lanyard



FITTINGS, HARDWARE & TERMINALS

MS Hardware

NAS Hardware

Fork Ends

Eye Ends

Studs

Ball Ends

Oval Sleeves

Stop Sleeves

Carbon and Stainless Steel Thimbles

Turnbuckles

Wire Rope Clips

Compression Sleeves

Stamped Eye Terminals

Stops

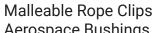
Plain Ball Ends

Single Shank Ball Ends

Standard Carbon Steel Thimbles

AN100 Thimbles

Threaded Terminal Studs







SPECIALTY PRODUCTS

Armor wrapped cable
Mooring and oceanographic cable
Hide wire
Conveyor Cable
Marine and rigging cable
Well screen wire
Well measuring line
Safety lock wire
Knitting wire
Weaving wire
Lashing wire
Spring wire



Seismic Bracing Cable Seismic Bracings Hardware Seismic Bracing Kits (2-way & 4-way)

TOOLS:

Locoloc® Handswaging Tools
Locoloc® Battery Swaging Tools
FELCO Cable Cutters
Battery-Powered Cable Cutters
Hydraulic Cable Cutters
Swaging Machines
Cable Diameter Gauge
Locoloc® Sleeve Gauges
Accesories for M2
Locoloc® Swaging Kits

PULLEYS & SHEAVES:

Stock steel pulleys 1.5"-6"

Stock QSheaves™ 6"-12"

Custom steel sheaves — Strongman™

Custom nylon sheaves — Hardhat™

Plastic process sheaves

Crosby API sheaves

Crosby McKissick sheaves

Gunnebo Johnson sheaves

Bomco replacement sheaves

Cable guides









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